No.: SB-5/SBC/2005/ 1853 |
Directorate of Steam Boilers,
"Commerce Centre", 3rd floor,
Tardeo Road, Mumbai- 400 034.
Dated:

2 9 OCT 2005

To.

M/s. Matrix Tube & Fittings (P.) Ltd., Gala No.18, Jay Vijay Complex, Waliv, Vasai (E), Dist Thane.

Sub.: Approval for Manufacturing of Forged Steel Pipe Fittings as per Indian Boiler Regulation, 1950.

Gentleman,

With reference to your Letter No. MTF/IBR/2005/003, dated 05/09/2005 and subsequent visit of the Inspecting Officer of this Directorate to your above works on 13/10/2005, I have to inform you that your are permitted to manufacture Forged Steel Pipe Fittings, coming under the purview of Indian Boiler Regulations, 1950, under the Supervision of this Directorate, up to 31/12/2005 subject to the following conditions,

- Drawing for all the fittings to be manufactured should be submitted in this office alongwith necessary scrutiny fees prescribed under Indian Boiler Regulations, 1950 for scrutiny and approval thereof obtained.
- Steel makers certificate in original for pipes and bars to be used for manufacture of fittings should be submitted in this office for scrutiny and acceptance.
- 3) The raw material to be offered, should be purchased directly from Well Known Steel Makers recognized under Indian Boiler Regulations, 1950. This department reserves right to ask for check, analysis and other destructive and non-destructive tests as per its own discretion in some or all the cases.
- 4) The raw material should be offered for inspection before use.
- Test specimens of forgings should be offered for stamping and then sent to Laboratory for physical test prescribed under Indian Boiler Regulations, 1950.
- 6) You will have to maintain different files for different heats in this department. The files shall contain following documents.
 - a) Drawing for the product.
 - b) Steel Makers certificate for raw material.
 - c) Inspection record of raw material stating Inspector's name and date of visit.
 - d) Laboratory test report for raw material, if any.
 - e) Inspection record of finished product stating Inspector's name date of visit and payment of inspection fees as per regulation 395 of I. B. R. 1950.
 - Laboratory test report of forged specimens.
- 7) Necessary heat treatment shall be carried out on forgings and test bars (prior to test).

- 8) The procedure prescribed above should be strictly adhered to failing which there is likely-hood of undue delay and possibly rejection of material for which the responsible shall be yours.
- 9) The quality of the products should be a high standard and should be maintained so to the satisfaction of the Inspecting Officers and Inspecting Authority of this department.
- 10) Consumption records for raw materials used in manufacturing IBR/Non IBR fittings should be mentioned on overleaf of the raw material for certificate and produced to the Inspecting Officer for certification & verification.
- 11) Welding/fabrication work should not be done unless prior permission of the Directorate of steam boilers, M.S. Mumbai is obtained.
- 12) As far as possible certificate in Form III-C should be prepared in name of customer/client/user. However when Form III-C is made for stock purpose, consumption record of the supplied Forged steel fittings should be entered on the original certificate and be got endorsed from this Directorate and should be offered for verification when called for.
- 13) Whenever there is change in operating staff this office should be informed as per Maharashtra Boiler Rule, 152.
- 14) Workmanship should be of very high standard and caliber and to the entire satisfaction of Inspecting Officer and the Inspecting Authority. If at any stage the workmanship is found defective the undersigned reserves the right to revoke permission granted in your favour.
- 15) Renewal application be made 15th days before expiry of the approval.
- 16) All instruction and directive should be followed whenever given by this directorate.

Yours faithfully,

p yas d Showle

Director of Steam Boilers, Maharashtra State, Mumbai.

Copy to:

- 1) Jt. Director of Steam Boilers, M.S., Pune/Nagpur/Ahmednagar.
- 2) Dy. Director of Steam Boilers, M.S., Nashik/Solapur/Kolhapur.

Wayare/29105

महाराष्ट्र शासन

बाष्पके संचालनालय

Template Board Building, 1st floor, Richardson & Cruddas (1972) Ltd. Compound, Sir J. J. Road, Byculla, Mumbai – 400 008. Tel.No.022-23758940/41/38. Fax No.022-23758930.

Email ID-dsbmumbai@mtnl.net.in

कमांक : एसबी-५/२०१०/SBC/ 7/20 दिनांक

प्रति,

1 8 MAR 2010

मे. मॅट्रीक्स टयूब ॲन्ड फिटिंग प्रा.लि., गाला कं.१८, जय विजय कॉम्पलेक्स, वालीव, वसई, जि.ठाणे-४०१२०८.

विषय:- " फोर्ज स्टील पाईप फिटिंग्स् " चे निर्माते म्हणून दिलेल्या मान्यतेचे नृतनीकरण करण्याबाबत.

संदर्भ :- या कार्यालयाचे पत्र कमांक-SB-5/SBC/2005/18931, दिनांक २९.१०.२००५.

महोदय,

आपले पत्र कमांक-MTF/IBR/REN/09-10/455, दिनांक २४.०२.२०१० च्या संदर्भात आपणांस कळियेण्यात येते की, या कार्यालयाचे उपरोक्त संदर्भित पत्राद्धारे आपणास या विभागाच्या पर्यवेक्षणाखाली भारतीय बाष्प्रक विनियम,१९४० नुसार " फोर्ज स्टील पाईप फिटिंग्स् " ची निर्मिती करण्यास विहीत अटीवर मान्यता देण्यांत आली होती. ती आता उपरोक्त नमुद केलेल्या या कार्यालयाच्या पत्रातील अटीवरच, दिनांक ३१.१२.२०१० पर्यंत वाढविण्यांत येत आहे.

तसेच कळविण्यांत येते की, पुढील नुतनीकरणाबाबतचा अर्ज, वरील मुदत समाप्तीच्या <u>किमान ३० दिवस</u> अगोदर सादर करावा.

> क्राणिक विश्वास्त. क्राणिक प्र. संचालक, बाष्यके, महाराष्ट्र राज्य,मुंबई.

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- सह संचालक, बाष्पके संचालनालय, महाराष्ट्र राज्य, पुणे/ नागपूर अहमदनगर/नाशिक / कोल्हापूर.
- २. उप संचालक, बाष्पके संचालनालय, महाराष्ट्र राज्य,सोलापूर.